SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikaflex®-522

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Deutschland GmbH
Kornwestheimer Str. 103-107
D-70439 Stuttgart
Telephone : +49 711 8009 0
E-mail address of person responsible for the SDS : EHS@de.sika.com

1.4 Emergency telephone number

Emergency CONTACT (24-Hour-Number):
GBK GmbH Global Regulatory Compliance +49(0)6132-84463

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements :	H317	May cause an allergic skin reaction.
	H412	Harmful to aquatic life with long lasting effects.
Precautionary statements :	P101	If medical advice is needed, have product container or label at hand.

P102	Keep out of reach of children.
Prevention:	
P261	Avoid breathing mist or vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves.
Disposal:	
P501	Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:
trimethoxyvinylsilane
2-octyl-2H-isothiazole-3-one (OIT)

Additional Labelling

EUH211	Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Contains a biocide in order to protect the product. Active ingredient: 2-octyl-2H-isothiazole-3-one (OIT), 26530-20-1. Please use treated articles responsibly.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-	77703-56-1 416-600-4 01-0000016345-72-XXXX	Aquatic Chronic 4; H413	>= 2,5 - < 5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52-XXXX	Flam. Liq. 3; H226 Skin Sens. 1B; H317	< 1

bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate	52829-07-9 258-207-9 01-2119537297-32-XXXX	Eye Dam. 1; H318 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1	>= 0,025 - < 0,25
2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1 247-761-7 01-2120768921-45-XXXX	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 3; H311 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071 M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100 specific concentration limit Skin Sens. 1A; H317 >= 0,0015 % Acute toxicity estimate Acute oral toxicity: 125 mg/kg Acute inhalation toxicity (dust/mist): 0,27 mg/l Acute dermal toxicity: 311 mg/kg	>= 0,0025 - < 0,025
Substances with a workplace exposure limit :			
Titanium dioxide (> 10 µm)	13463-67-7 236-675-5 01-2119489379-17-XXXX		>= 2,5 - < 5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	:	Allergic reactions See Section 11 for more detailed information on health effects and symptoms.
Risks	:	sensitising effects May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products	:	No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not

smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Storage class (TRGS 510) : 10, Combustible liquids

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Titanium dioxide (> 10 µm)	13463-67-7	AGW (Inhalable fraction)	10 mg/m3 (Titanium dioxide)	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
		AGW (Alveolate fraction)	1,25 mg/m3 (Titanium dioxide)	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(II)			
2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1	AGW (Inhalable fraction)	0,05 mg/m3	DE TRGS 900
	Peak-limit: excursion factor (category): 2;(I)			
	Further information: Senate commission for the review of compounds at the work place dangerous for the health (MAK-commission)., Skin absorption, When there is compliance with the OEL and biological tolerance values, there is no risk of harming the unborn child			

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Appearance	:	paste
Colour	:	various
Odour	:	very faint
Boiling point/boiling range	:	No data available
Flash point	:	> 101 °C Method: closed cup

Auto-ignition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility	:	insoluble
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,385 g/cm3 (20 °C)

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity
Not classified based on available information.

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Acute oral toxicity	:	LD50 Oral (Rat): > 2.000 mg/kg Method: OECD Test Guideline 401
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 2.000 mg/kg Method: OECD Test Guideline 402

trimethoxyvinylsilane:

Acute oral toxicity	:	LD50 Oral (Rat): ca. 7.120 mg/kg
Acute inhalation toxicity	:	LC50: ca. 16,8 mg/l Exposure time: 4 h Test atmosphere: dust/mist
Acute dermal toxicity	:	LD50: 3.540 mg/kg

2-octyl-2H-isothiazole-3-one (OIT):

Acute oral toxicity	:	Acute toxicity estimate: 125 mg/kg Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008
Acute inhalation toxicity	:	Acute toxicity estimate: 0,27 mg/l Test atmosphere: dust/mist Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008
Acute dermal toxicity	:	Acute toxicity estimate: 311 mg/kg Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008

Skin corrosion/irritation
Not classified based on available information.

Serious eye damage/eye irritation
Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation
May cause an allergic skin reaction.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
Not classified based on available information.

STOT - repeated exposure
Not classified based on available information.

Aspiration toxicity
Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N''-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish	:	LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l Exposure time: 96 h
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h
Toxicity to algae/aquatic plants	:	EC50 (Raphidocelis subcapitata (freshwater green alga)): > 100 mg/l Exposure time: 72 h

bis(2,2,6,6-tetramethyl-4-piperidyl) sebacate:

M-Factor (Acute aquatic toxicity)	:	1

2-octyl-2H-isothiazole-3-one (OIT):

M-Factor (Acute aquatic toxicity)	:	100
M-Factor (Chronic aquatic toxicity)	:	100

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	In accordance with the EWC Waste Regulation the classification of waste is to be assigned to the jurisdiction of the origin of waste. Therefore, it is not possible to assign a particular waste identification number. Completely emptied packagings may be given for recycling. Empty packaging may still contain hazardous residues. Empty

packaging should be removed by a licensed waste contractor.
Sika has agreed disposal contracts for all packaging which is brought into circulation in Germany.
For further details see www.sika.de

SECTION 14: Transport information

14.1 UN number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards
Not regulated as a dangerous good

14.6 Special precautions for user
Not applicable

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

REACH Information:
All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Water hazard class (Germany)	:	WGK 2 obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) no VOC duties
		Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable

Other regulations:
Product is no subject to the Chemicals Prohibition Ordinance.

15.2 Chemical safety assessment
No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H301	:	Toxic if swallowed.
H311	:	Toxic in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H330	:	Fatal if inhaled.
H361f	:	Suspected of damaging fertility.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.
H413	:	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Flam. Liq.	:	Flammable liquids
Repr.	:	Reproductive toxicity
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation
DE TRGS 900	:	Germany. TRGS 900 - Occupational exposure limit values.
DE TRGS 900 / AGW	:	Time Weighted Average
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

DE / EN